



**POMMARD**  
**PREMIER CRU - RUGIENS-HAUTS**  
APPELLATION POMMARD 1<sup>ER</sup> CRU CONTRÔLÉE  
**BENJAMIN LEROUX**

**Size:** 0.60 ha (1.48 ac)

**Variety:** Pinot Noir

**Vine Age:** Older vines planted in the 1950s

**Viticulture:** Lutte raisonnée

**Vinification:** About 30% whole-cluster (younger vines 100% de-stemmed, older vines 50% de-stemmed), indigenous yeast fermentation. Aged for 12 months in barrel (up to 20% new oak).

After leaving Comte Armand, Benjamin Leroux said he would never make another Pommard because he had "worked with the best of the village already"... that is, until he was given the opportunity to work with Rugiens Hauts in 2015. We can see why: this is really something special!