

# Lieu Dit



Sauvignon Blanc  
2017

Santa Ynez Valley

**Vineyard Sources:**

McGinley Vineyard

Happy Canyon Vineyard

**Alcohol by Volume:** 12.5%

**Bottled:** February 2018

Fermented using native yeast, our Sauvignon Blanc is a combination of both tank and barrel fermentations. The wine rests through the new year in neutral barrel before being taken back out to tank for a few months prior to bottling.

We source our sauvignon blanc from two vineyards located in the Happy Canyon AVA which is situated in the east end of the Santa Ynez Valley. Each with varying soils types consisting of heavier clay soils with larger yellow and red chert, and serpentine rocks at the McGinley Vineyard and sandy loam soils interspersed with cobbles and high mineral levels at the Happy Canyon Vineyard.